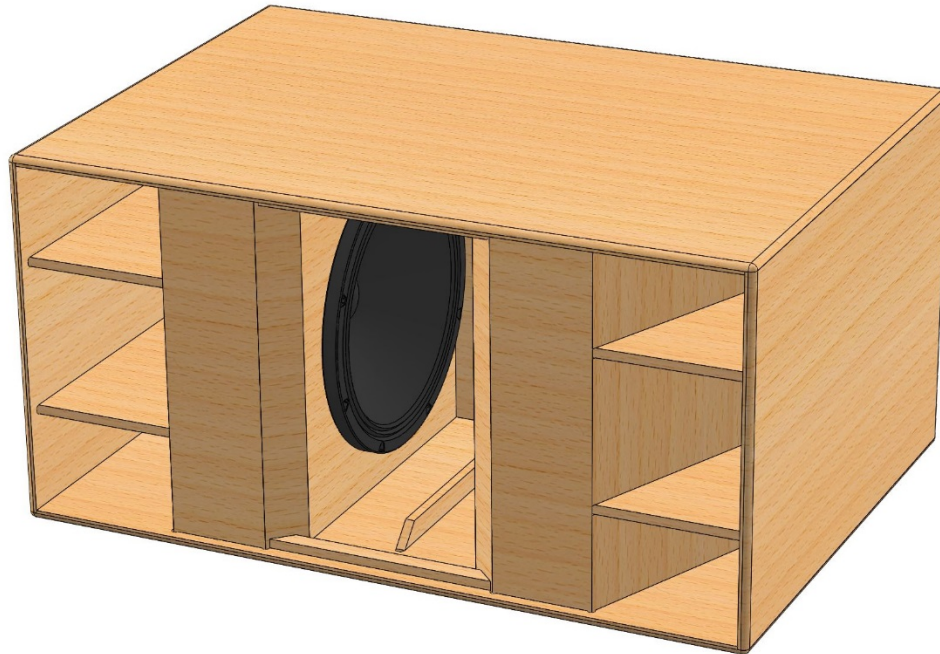


## 218ID – IPAL Subwoofer System



DOUBLE 18" MANIFOLDED BAND-PASS ACTIVE SUBWOOFER

# COMPONENTS & SPECIFICATIONS

- 2 x 18iD – iPAL compatible subwoofer
- 1 x Powersoft IPALMOD with DSP4 2CH
- 1 x Pressure Sensor



**18iD**

## General Specifications

Nominal Diameter	460mm (18 in)
Rated Impedance	2 Ohm
AES Power	1800W
Program Power	3600W
Peak Power	10000W
Sensitivity	95 dB
Frequency Range	30 - 2500 Hz
Power Compression @-10dB	0,7 dB
Power Compression @-3dB	1,5 dB
Power Compression @Full Power	2,2 dB
Max Recomm. Frequency	200 Hz
Recomm. Enclosure Volume	110 - 350 lt. (3,89 - 12,36 cuft)
Minimum Impedance	2 Ohm at 25°C
Max Peak To Peak Excursion	70 mm (2,76 in)
Voice Coil Diameter	135 mm (5,31 in)
Voice Coil winding material	Copper wire
Suspension	Triple Roll, Heavy Polycotton
Cone	Straight ribbed carbon fiber loaded cellulose

## Thiele Small Parameters

Fs	40 Hz
Re	1,5 Ohm
Sd	0,113 sq.mt. (175.15 sq.in.)
Qms	5,5
Qes	0,27
Qts	0,26
Vas	67 lt. (2,36 cuft)
Mms	420 gr. (0,92 lb)
BL	24 Tm
Linear Mathematical Xmax	±15,5 mm (±0,6 in)
Le (1kHz)	1,22 mH
Ref. Efficiency 1W@1m (half space)	94,2 dB



**IPALMOD**



**DSP4**

AC Mains Power	
Power supply	Universal regulated, switch mode, with PFC
Nominal power requirement	AC 100 V - 240 V, 50/60Hz
Operating range	80 - 278 V <sub>max</sub>
Power consumption	
IDLE (energy save)	21 W
Average	400 VA
Efficiency @ 1/4 max power	81%
Inrush current	34.5 A <sub>peak</sub> (7 A <sub>peak</sub> after 5 s)

Audio	
Number of output channels	1
Gain	32 dB
Dynamic Range (A-Weighted @ 8 Ω)	65 dB
Output Noise (A-Weighted @ 8 Ω)	-44 dB
Frequency Response (-3 dB, 1 W @ 4 Ω)	10 Hz - 620 Hz
THD+N (from 0.1 W to Full Power)	< 0.6% (typical < 0.4%)
DIM (from 0.1 W to Full Power)	< 1.6% (typical < 0.8%)

Output Stage	
Maximum output power	8500 W
Maximum unclipped output voltage	195 V <sub>peak</sub>
Maximum output current	120 A <sub>peak</sub>

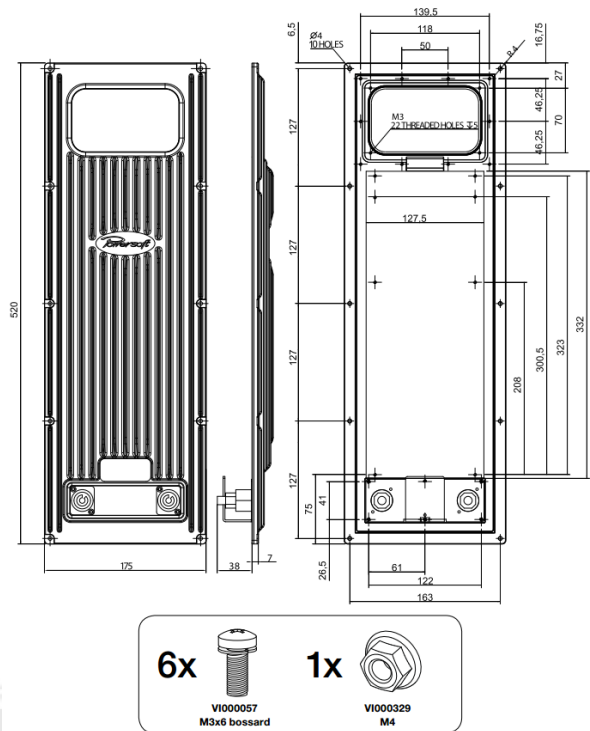
Virtual speaker* mode	
Thiele-Small parameters	Qes - Qms - Vas - Sd - Fs - Re
Electromechanical model parameters	Qes - Qms - Vas - Sd - Fs - Re

Differential Pressure Control* Mode	
Impedance control parameters	Bandwidth, added Re
Pressure control parameters	Bandwidth, slope, gain

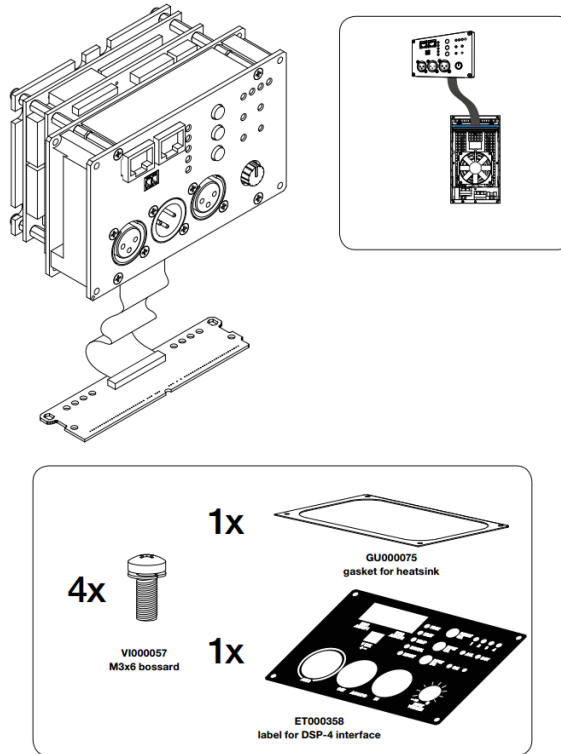
DSP	
Equalizer	Raised-cosine, custom FIR, parametric IIR: peaking, hi/lo-shelving, all-pass, band-pass, band-stop, hi/lo-pass
Crossover	linear phase (FIR), hybrid (FIR-IIR), Butterworth, Linkwitz-Riley, Bessel: 6 dB/oct to 48 dB/oct (IIR)
Limiters	TruePower™, RMS voltage, RMS current, Peak limiter, Excursion limiter, Current clamp, Brownout limiter, thermal
Metering	Input & output voltage, pressure, peak & average current, peak & average power, excursion, temperature

# IPALMOD COMPONENTS

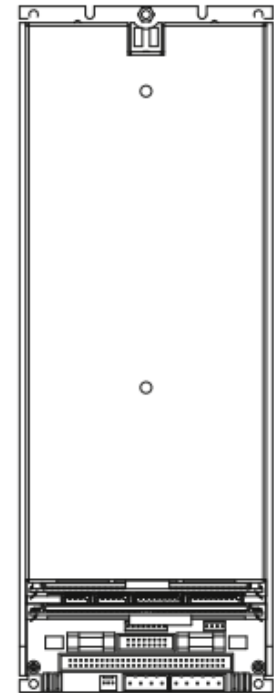
HEATSINK LARGE HS000L01



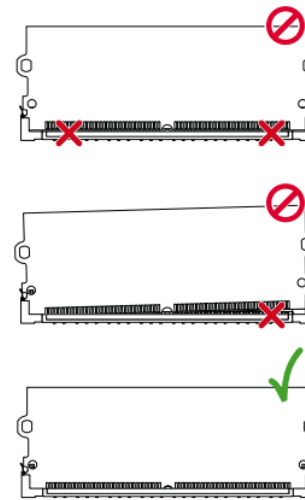
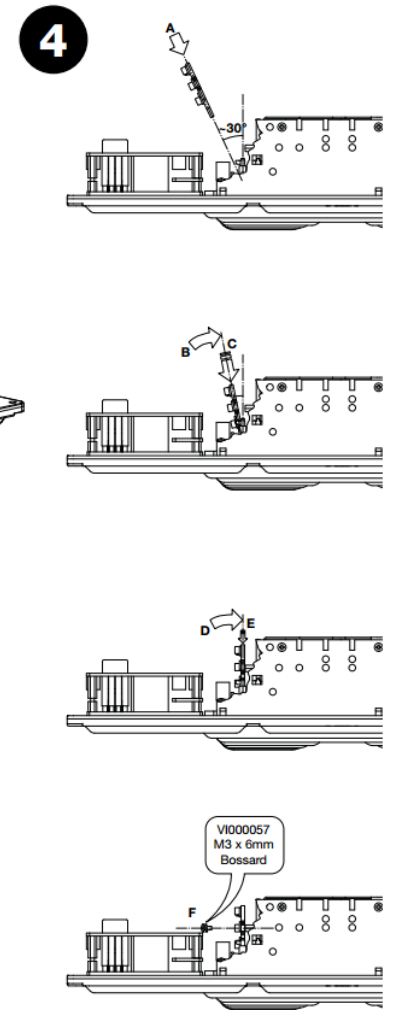
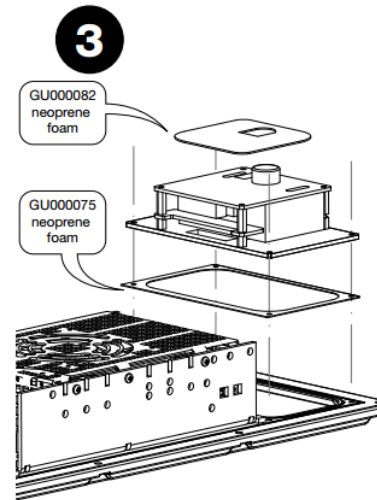
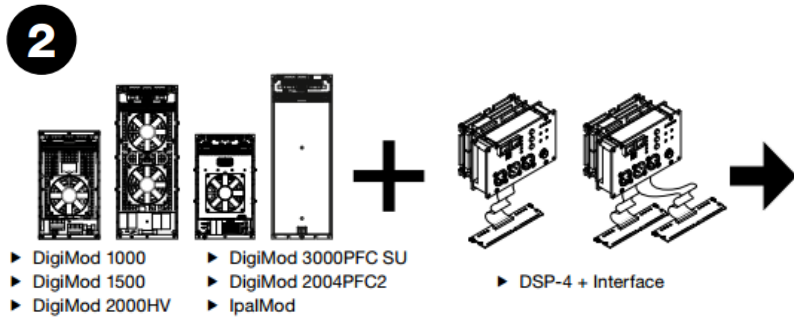
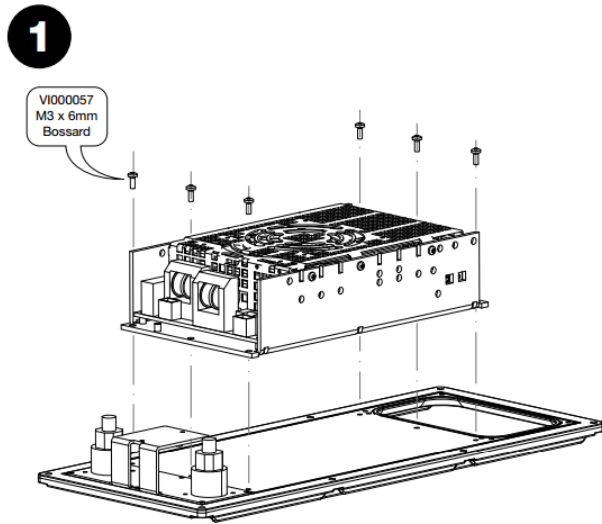
DSP4 2CH DSP40001



IPALMOD PF000193

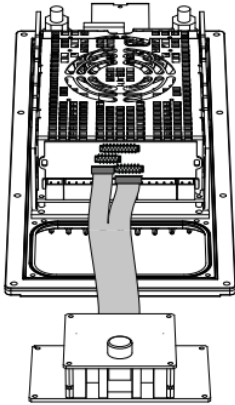


# IPALMOD ASSEMBLY- I

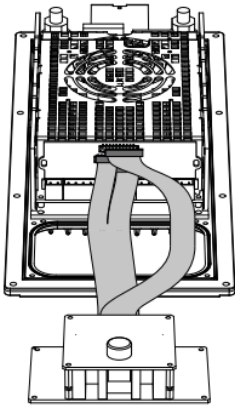


# IPALMOD ASSEMBLY- II

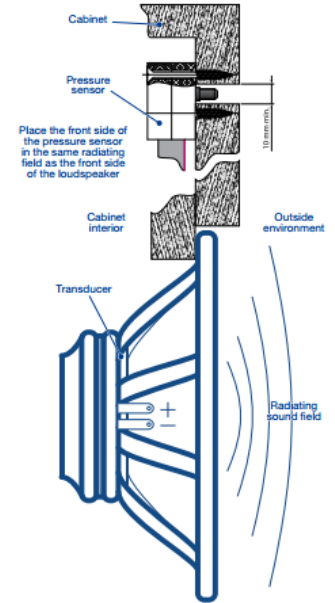
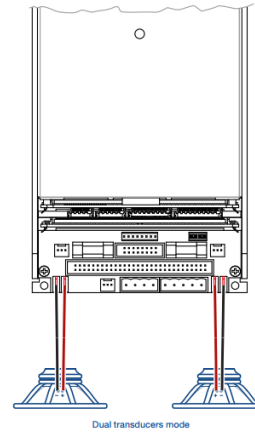
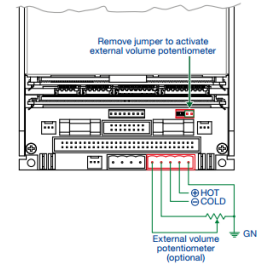
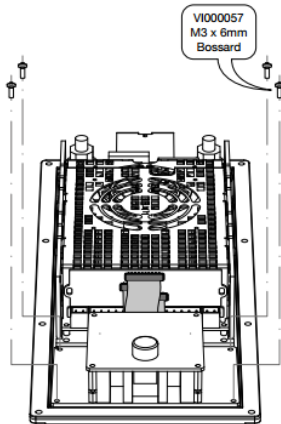
5



6



7



Please refer to Powersoft manuals for more detailed information and schematics about the iPAL system, Integration Kit assembly and DSP4:

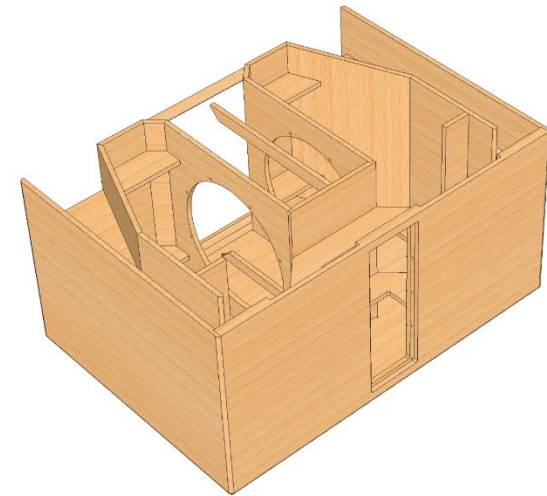
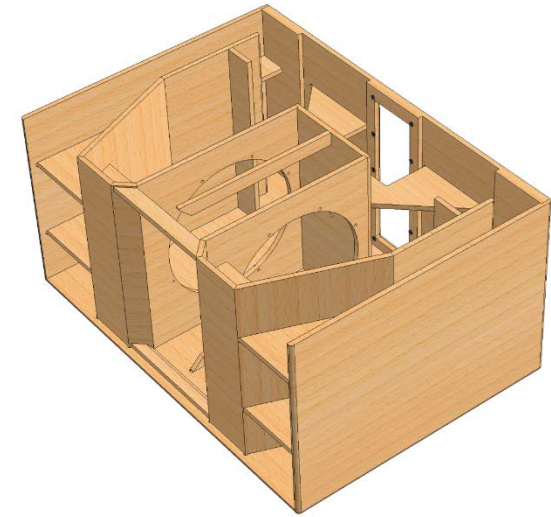
<http://www.powersoft-audio.com/en/docman/658-ipalmod-user-guide/file>

<http://www.powersoft-audio.com/en/docman/1102-digimod-ik-user-guide-1/file>

<http://www.powersoft-audio.com/en/docman/648-dsp-4-user-guide/file>

# KEY FEATURES

- The enclosure should be made of Baltic birch plywood (18mm thickness)
- Bolts are M6x35mm (M6 T-Nuts recommended)
- Handling and rigging are user's choice



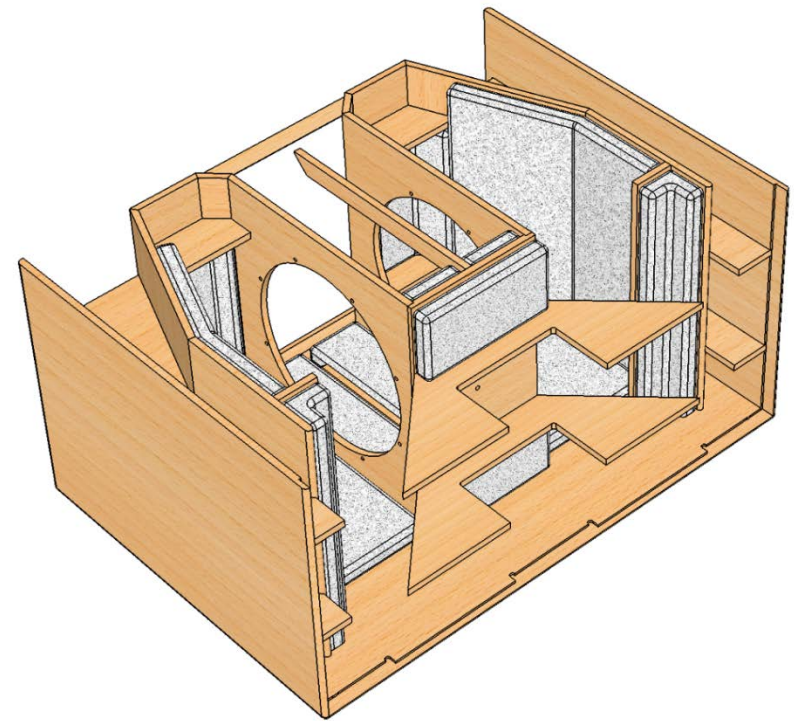
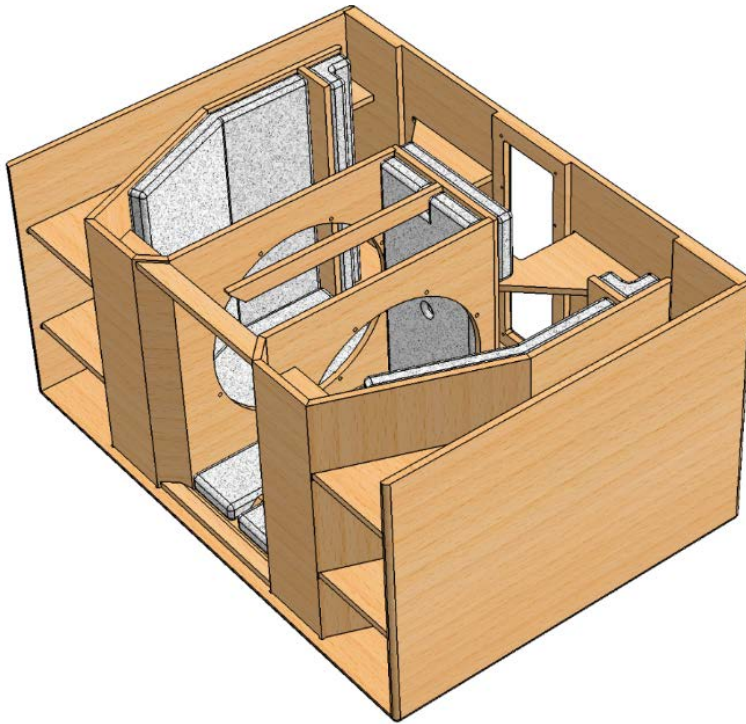
# BILL OF MATERIALS

Name	QTY
18iD (O22182N01B)	2
iPALMOD (PF000193)	1
DSP4 2CH + Interface (DSP40001)	1
Heatsink Large (HS000L01)	1
Socket Head Cap Screw M6x35mm Hex Key	16
Socket Head Cap Screw M4x40mm Hex Key	10
M6 T-Nuts	16
M4 T-Nuts	10

Type of wood and thickness:

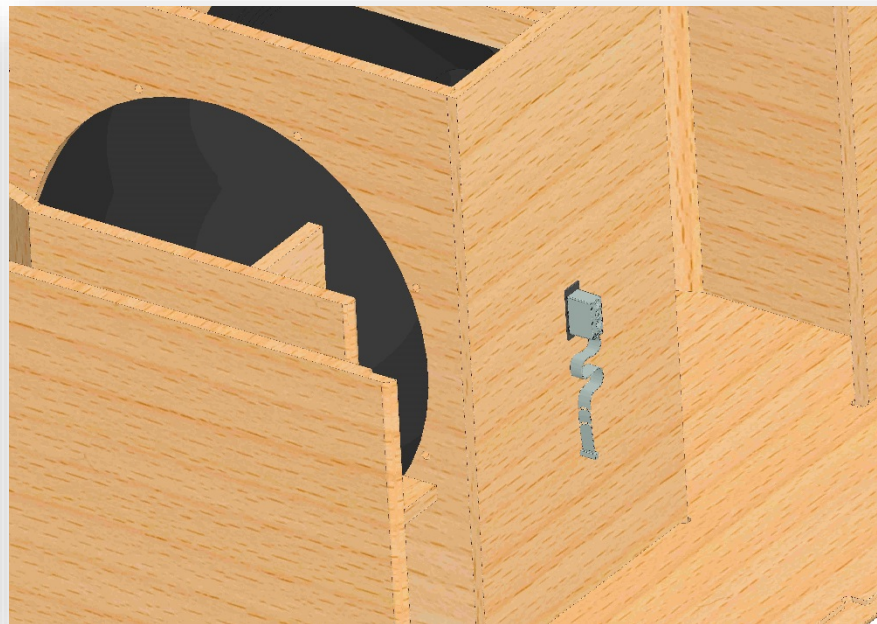
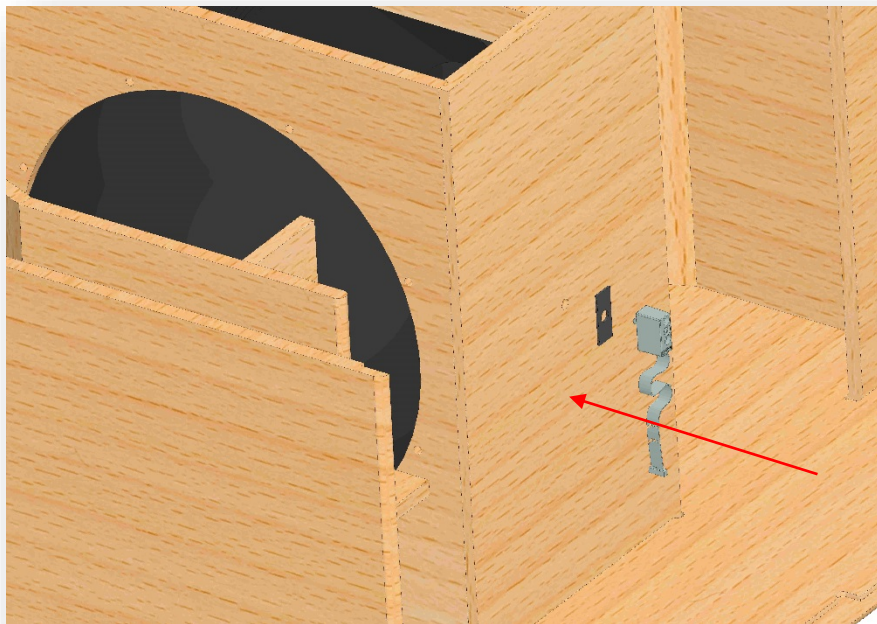
- Birch Plywood 15mm;
- Birch Plywood 30mm (Back Panel)

# DAMPENING MATERIAL



- An high density dampening material, such as Dacron or other synthetic fibers, is required for better performance;
- Please refer to the drawing as a guide

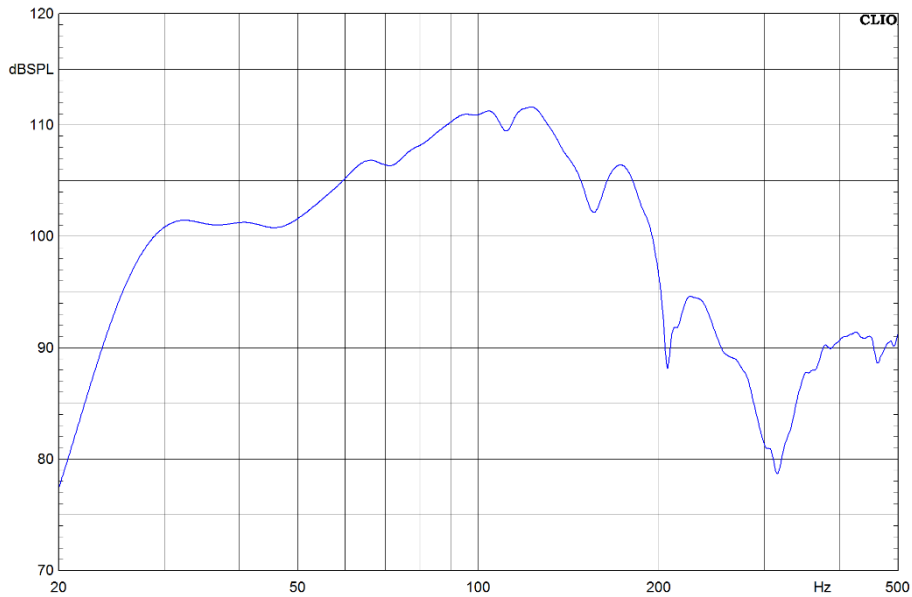
# PRESSURE SENSOR POSITIONING



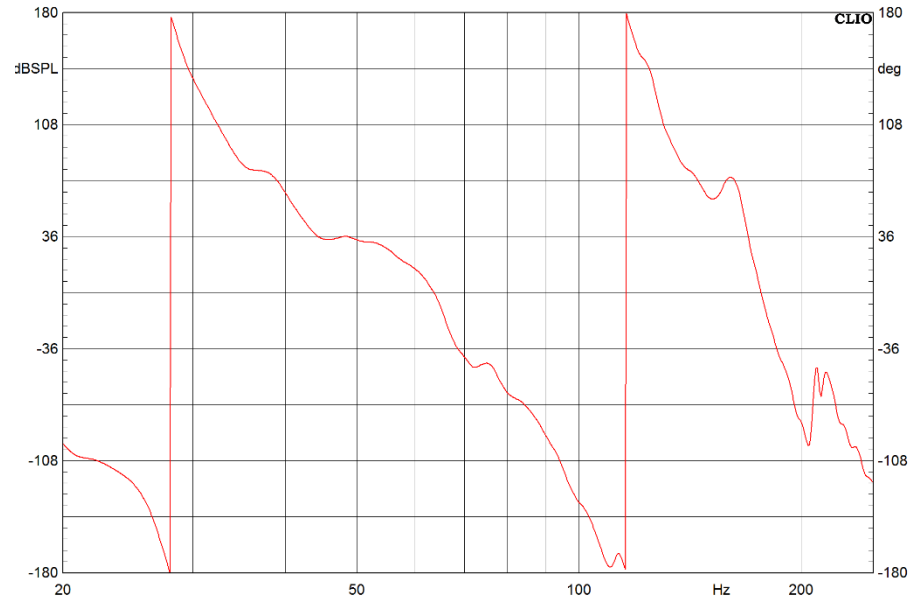
- As show in the example the sensor should be fixed in the 10mm diameter hole with a neoprene (or other expanded rubber) gasket to avoid air-leakage;
- Be careful when fixing the sensor, an excessive screwing could damage the housing;
- Sensor's hole position is specified in the Front chamber panel drawing;



# UNFILTERED MAGNITUDE RESPONSE 1W/1M AND RELATIVE PHASE RESPONSE

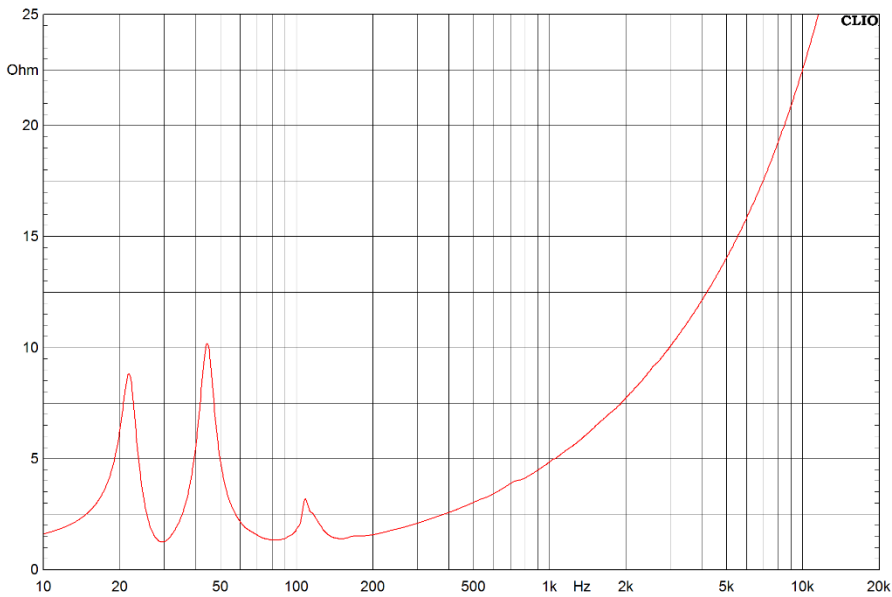


MAGNITUDE RESPONSE

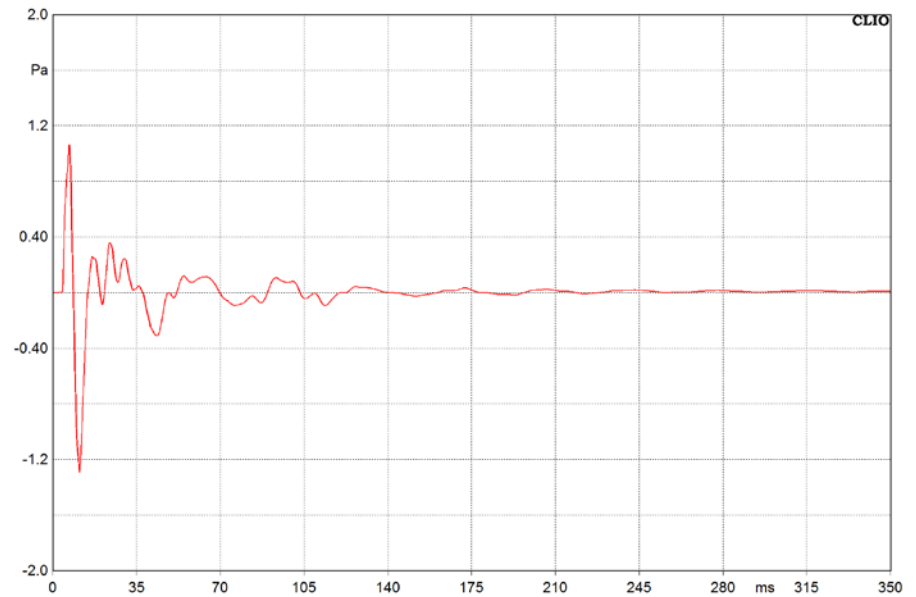


PHASE RESPONSE

# IMPEDANCE AND STEP RESPONSE

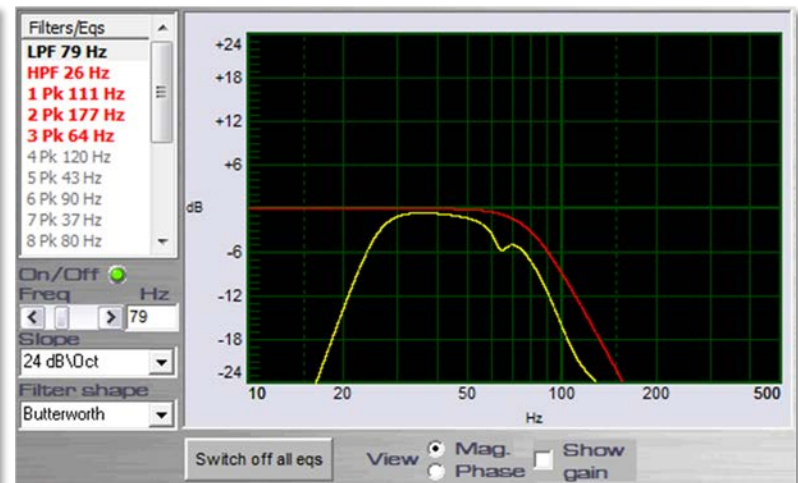
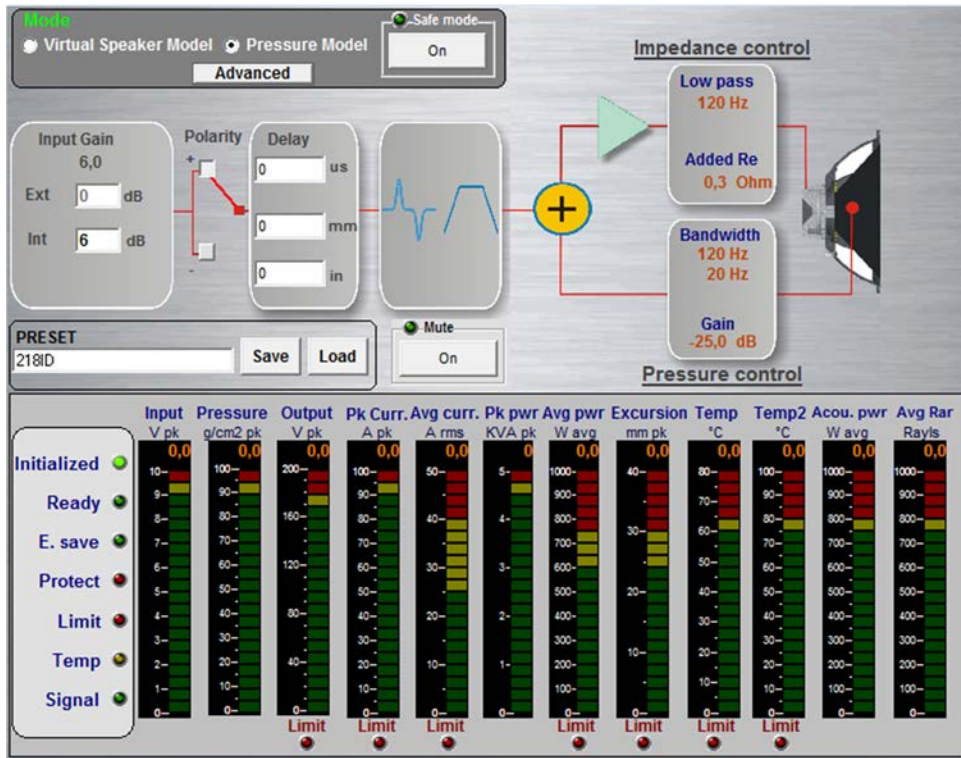


IMPEDANCE



STEP RESPONSE

# POWER CONTROL MANAGER SETUP



## NECESSARY PROCESSOR SETTINGS:

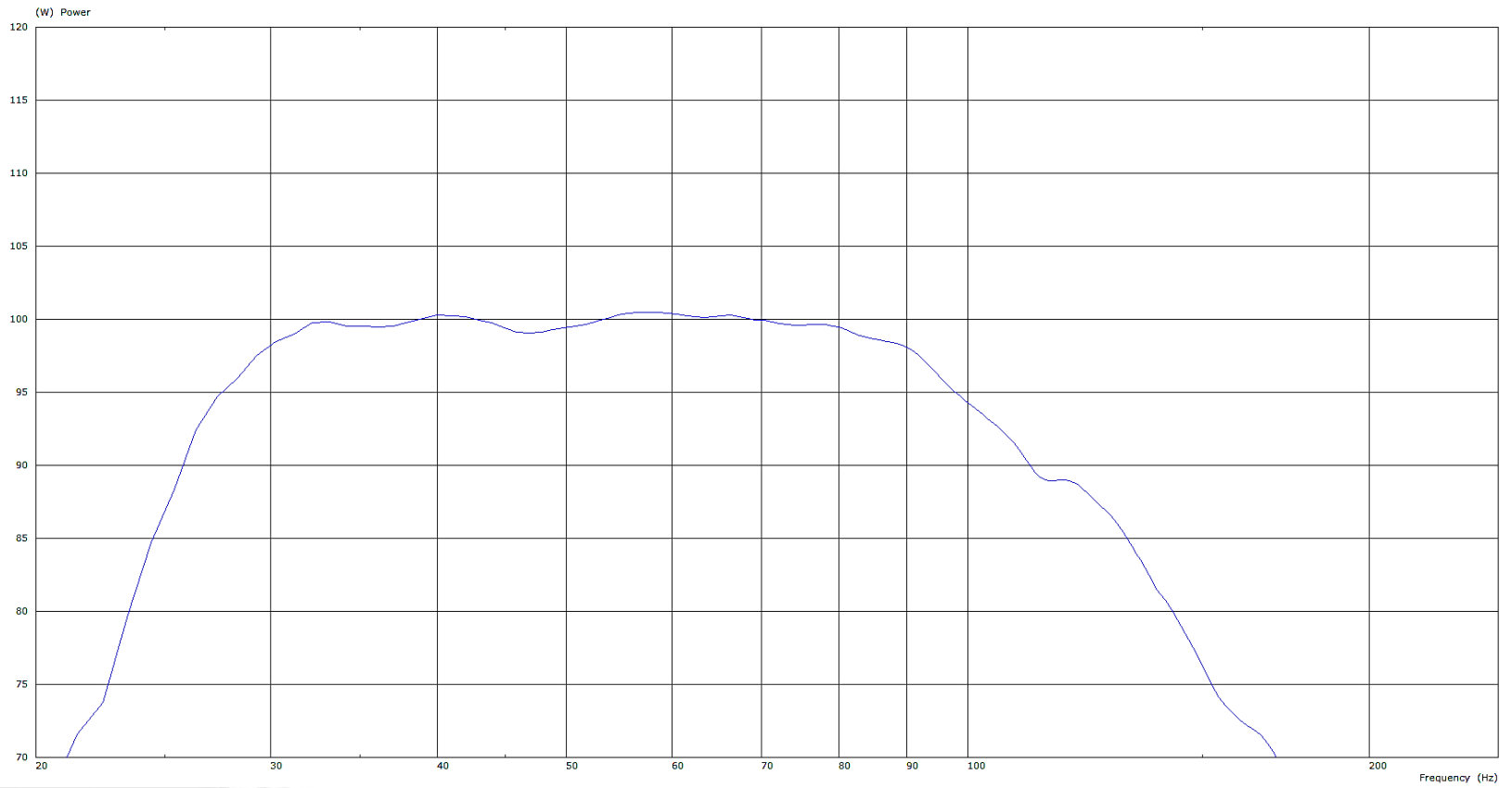
- LPF: 79Hz BTW 24dB/OCT
- HPF: 26Hz BTW 36dB/OCT
- Pk: 111Hz -8dB Q: 1.6
- Pk: 177Hz -9dB Q: 7.6
- Pk: 64 -3dB Q: 7.5

## PRESSURE MODEL

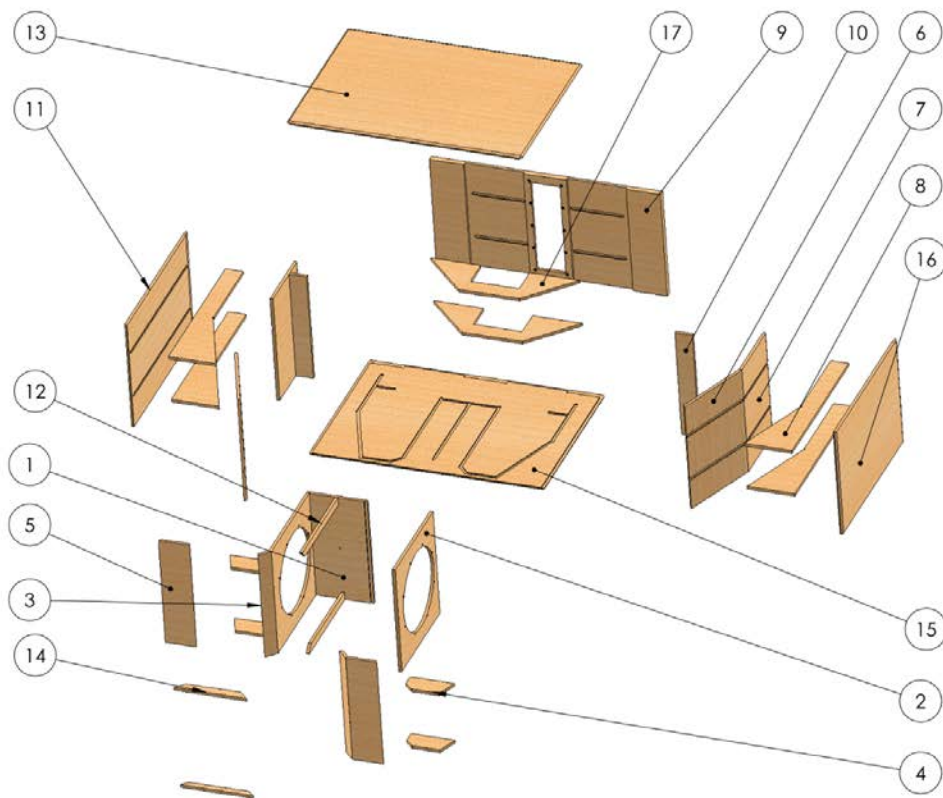
Impedance control:  
 Low pass: 120Hz  
 Added Re: 0,3 Ohm

Pressure control:  
 Bandwidth: 20 to 120Hz  
 Gain: -25dB

# FILTERED MAGNITUDE RESPONSE 1W/1M

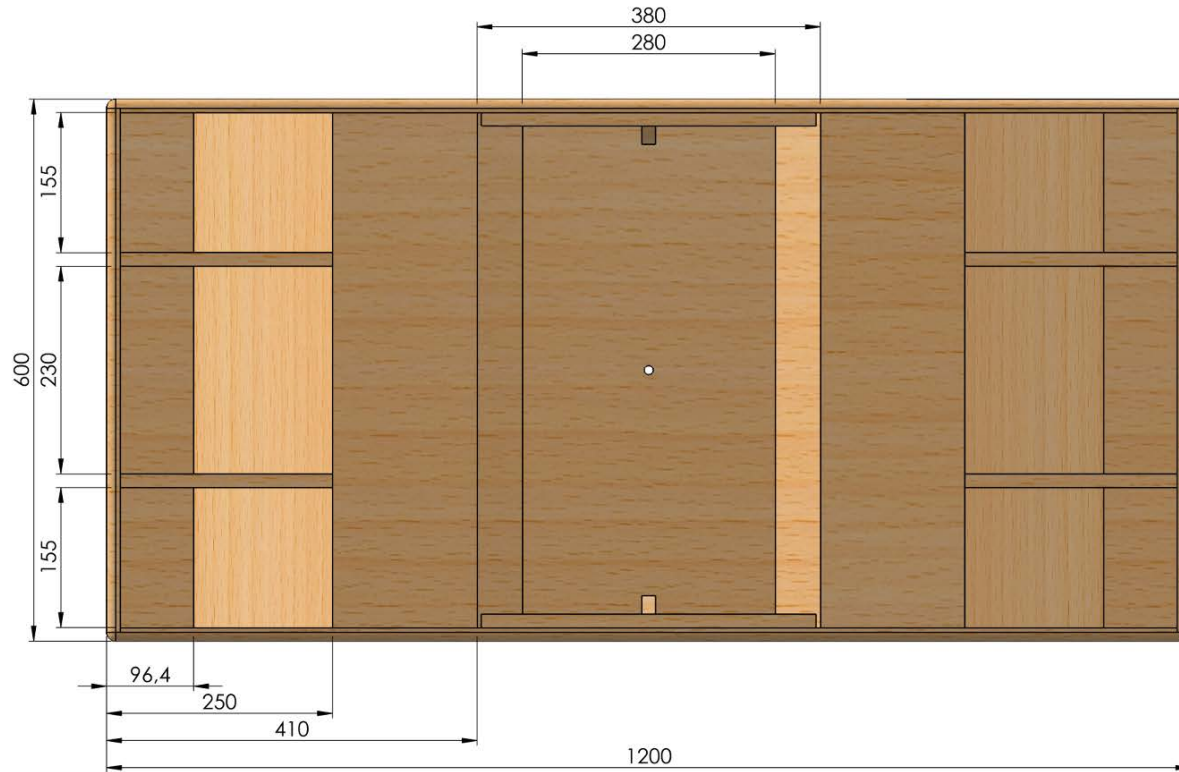


# EXPLODED VIEW

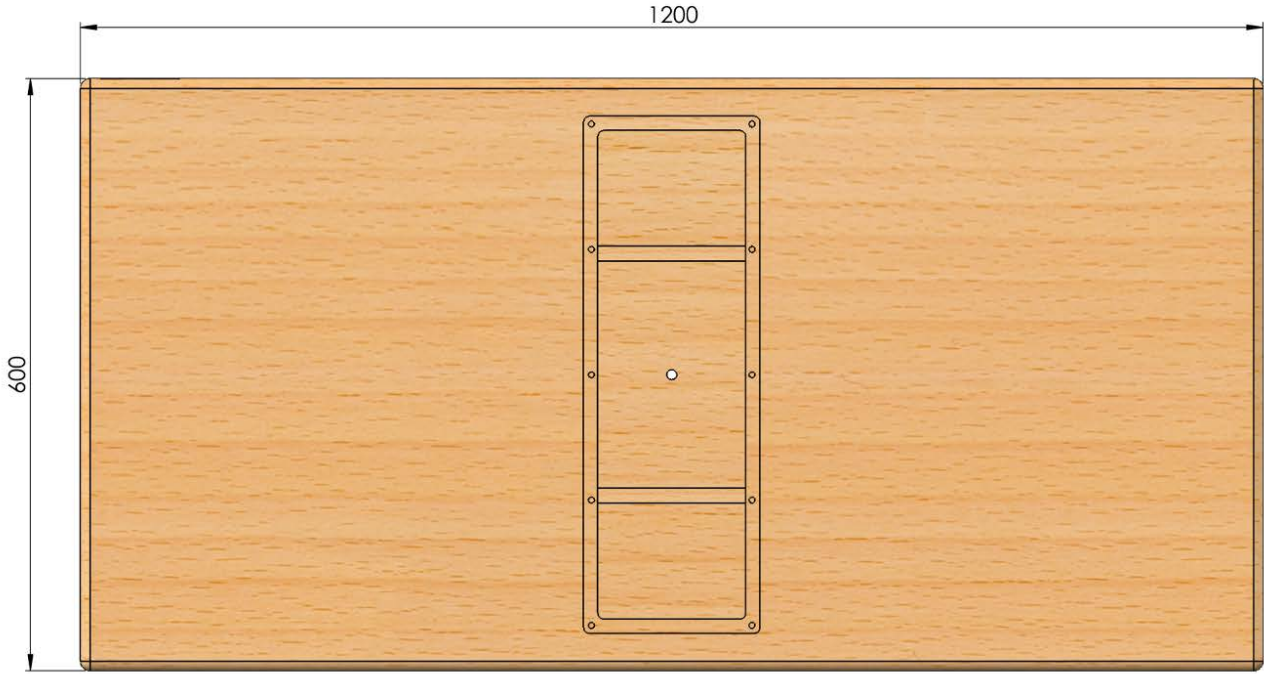


Cod.	Name	QTY
1	Front_chamber_panel	1
2	18_Baffle	2
3	Front_bend	2
4	Front_reinforcement	4
5	Front_Panel	2
6	Duct_2	2
7	Duct_1	2
8	Duct_reinforcement	4
9	Back_panel (30mm)	1
10	Vertical_reinforcement	2
11	Side_SX	1
12	Front_chamber_reinforcement	2
13	Top_panel	1
14	Front_grill_support	2
15	Bottom_panel	1
16	Side_DX	1
17	Back_reinforcement	2

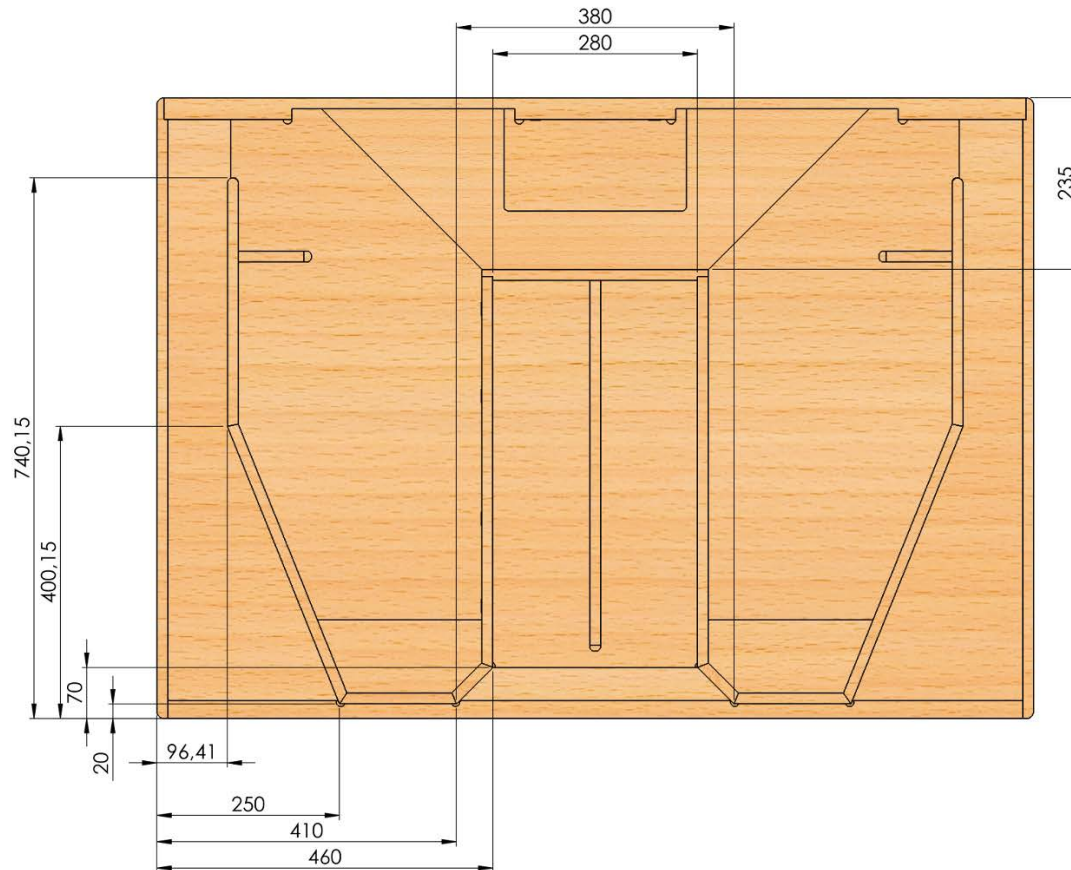
# FRONT VIEW



# BACK VIEW

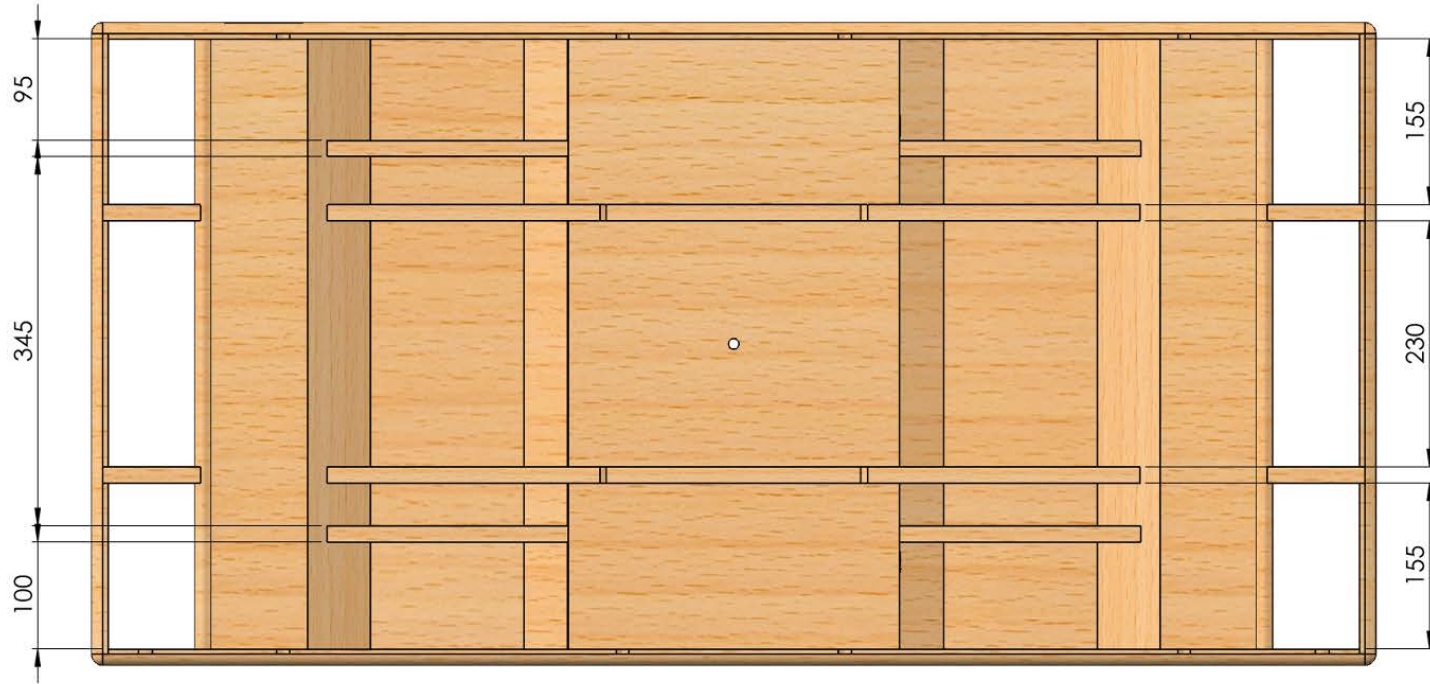


# TOP SECTION VIEW

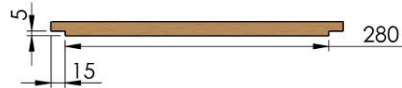
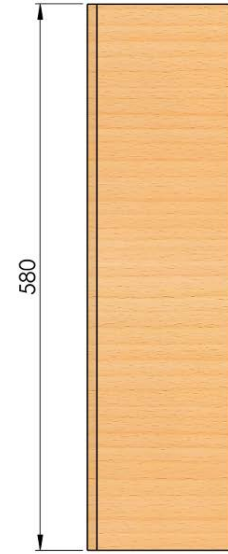
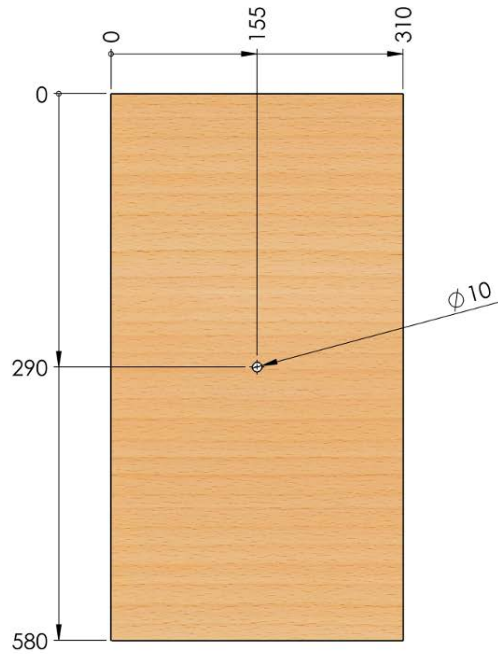




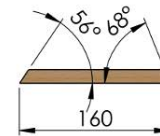
# BACK SECTION



# DETAILS: FRONT CHAMBER PANEL AND FRONT PANEL

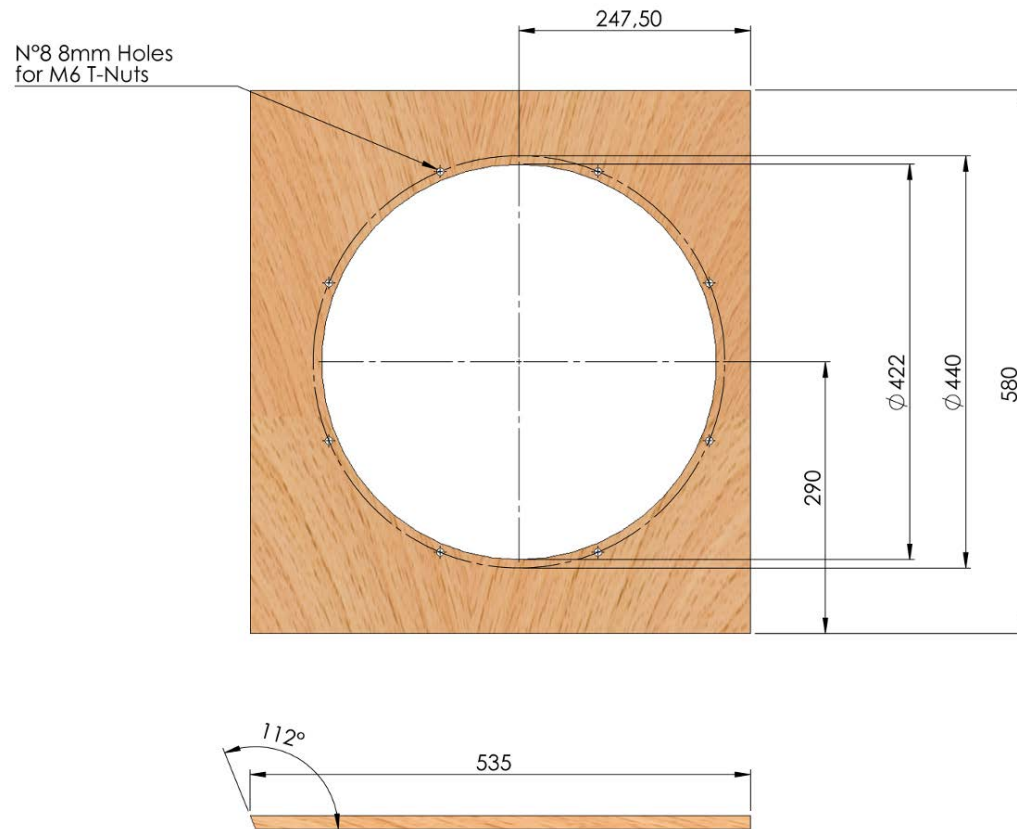


Front Chamber Panel

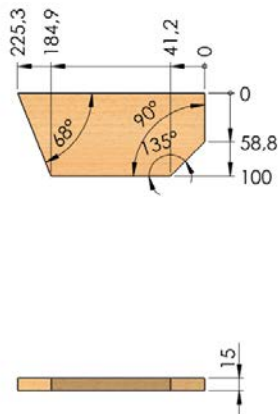


Front Panel

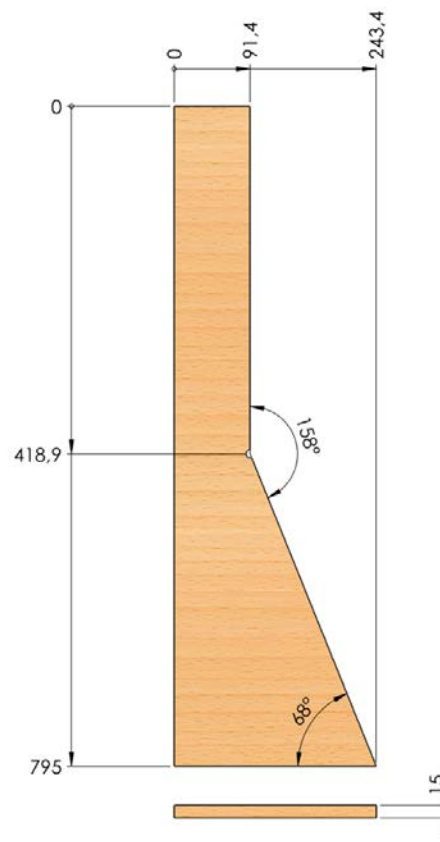
# DETAILS: SPEAKER BAFFLE



# DETAILS: FRONT PANEL AND DUCT REINFORCEMENTS

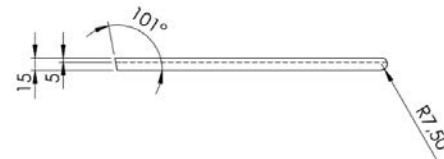
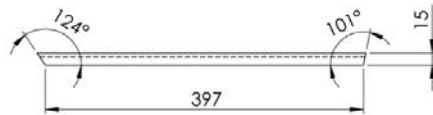
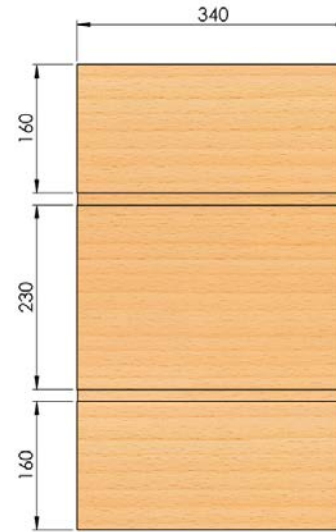
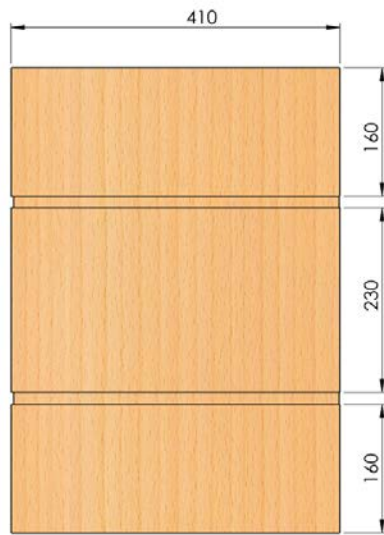


Front Panel Reinforcement



Duct Reinforcement

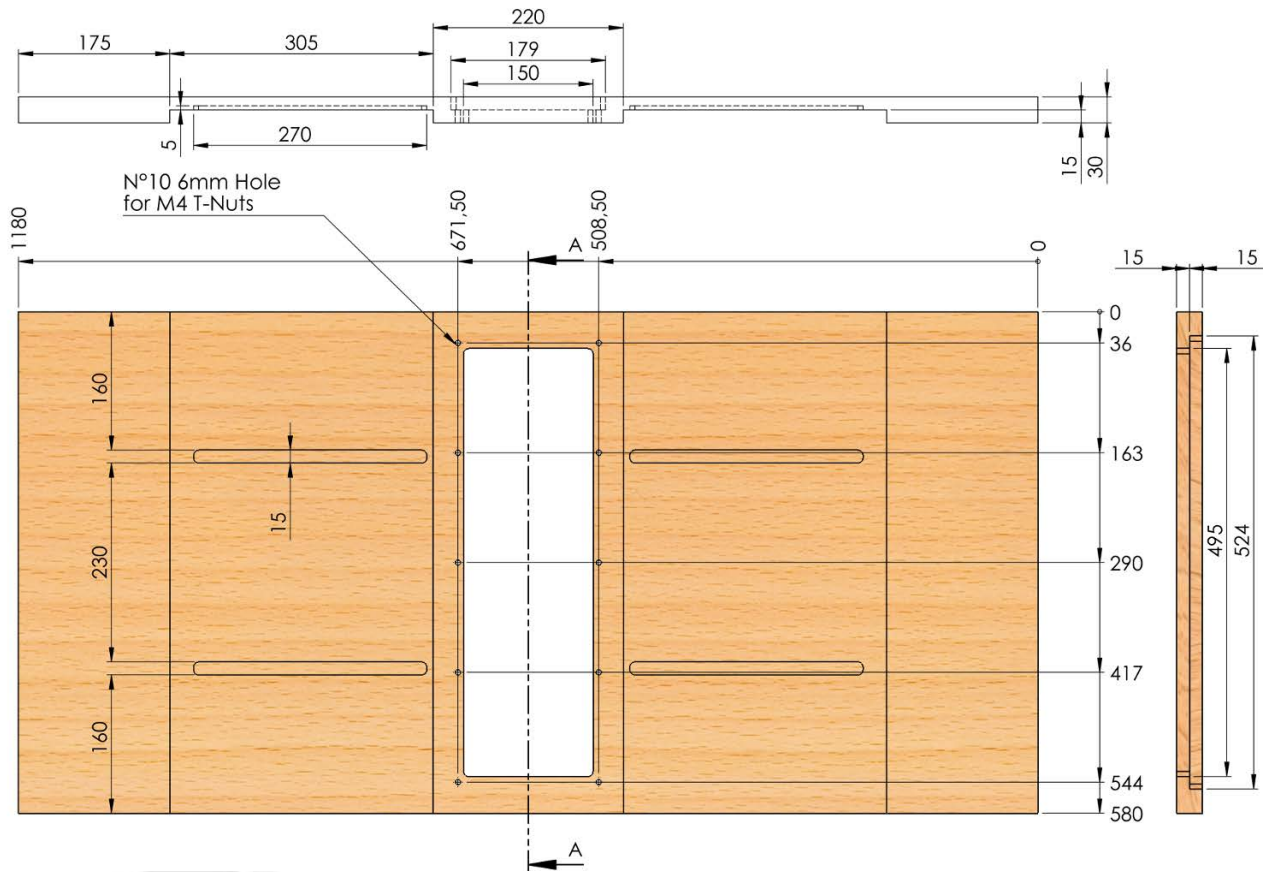
# DETAILS: DUCT 1 AND DUCT 2



Duct2

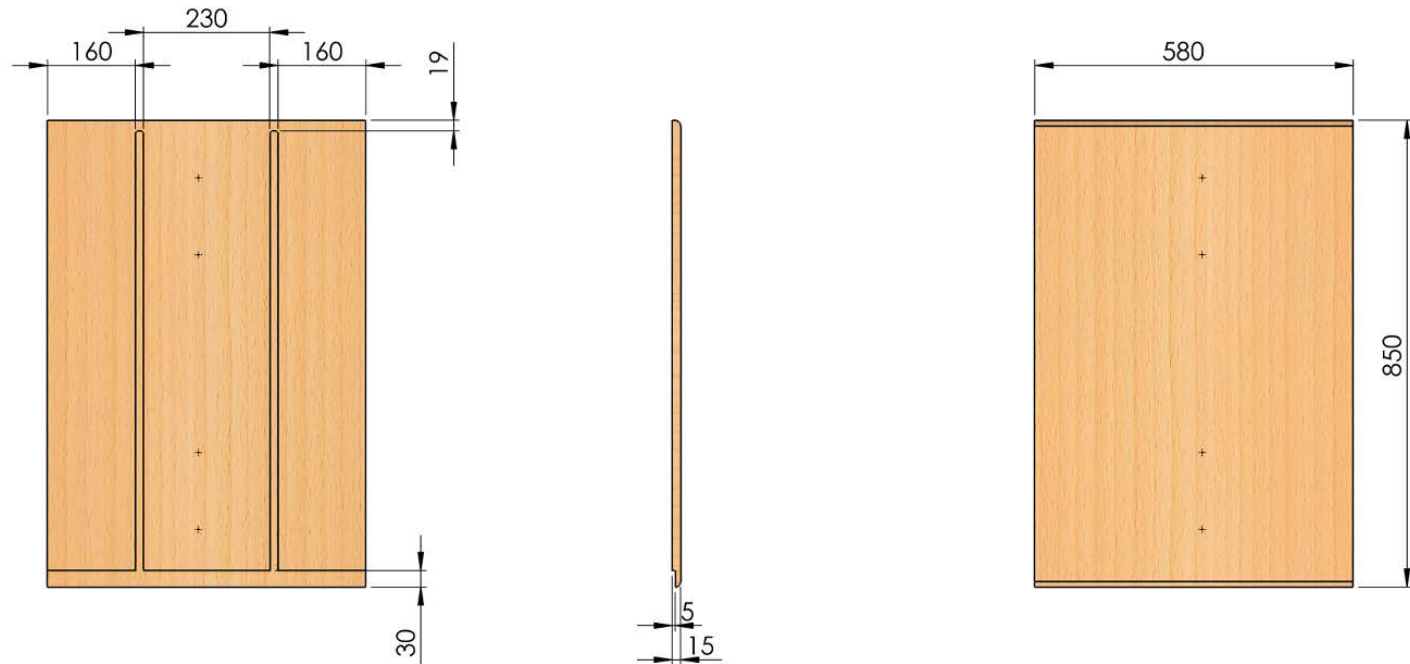
Duct1

# DETAILS: BACK PANEL

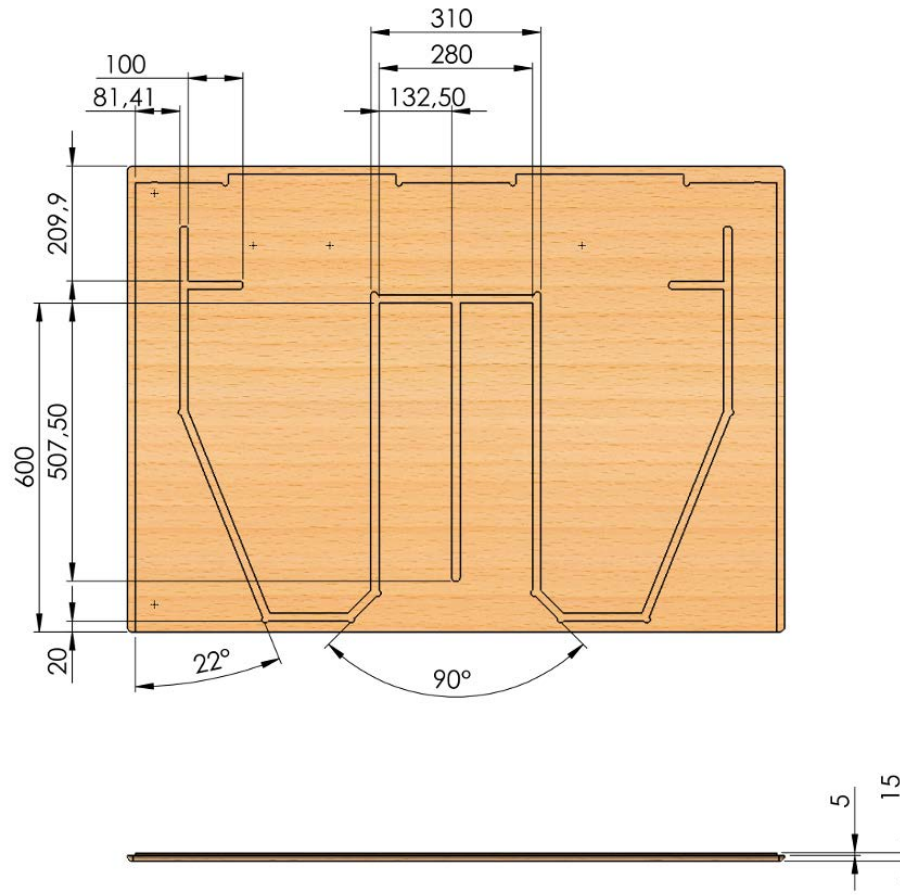


SECTION A-A

# DETAILS: SIDE PANELS

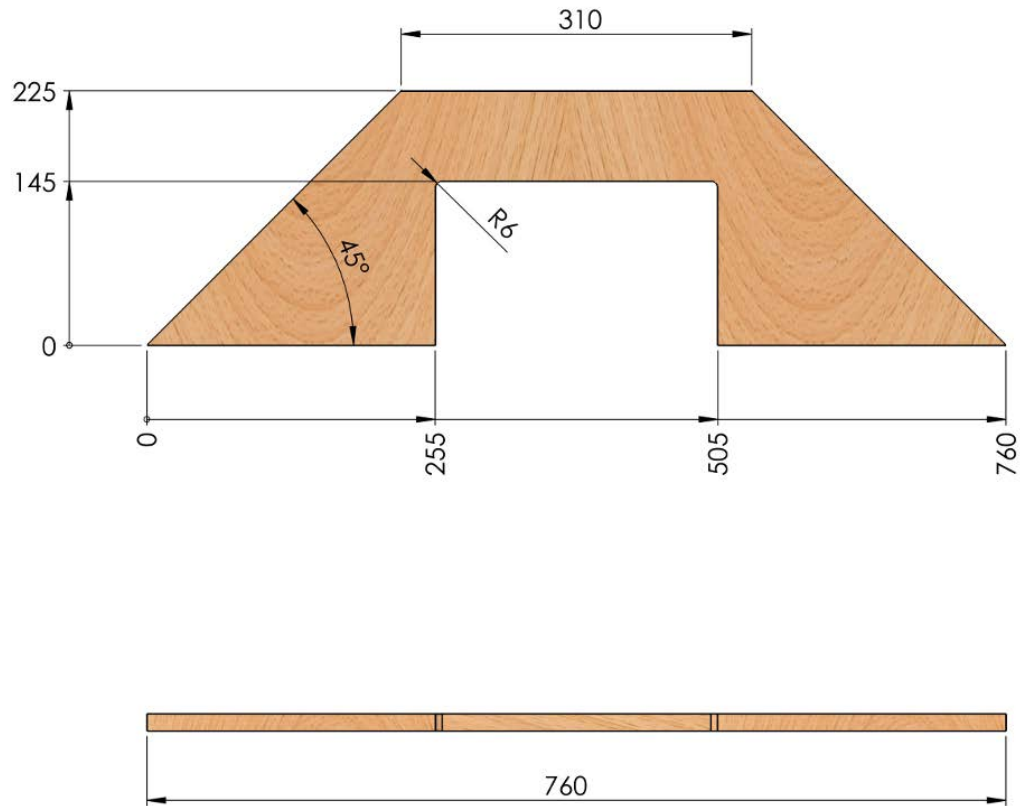


# DETAILS: TOP AND BOTTOM PANELS





# DETAILS: BACK REINFORCEMENT



EIGHTEEN SOUND via Botticelli 8 | 42124 – Reggio Emilia  
Italy ph. +39 0522 1861800 | fax. +39 0522 1861801  
info@eighteensound.com | www.eighteensound.com

